- 1. A textile article comprising: a two-sided multicolor Dobby woven textile with a graphic impression on said textile.
- 2. The article of claim 1, wherein said textile has selvage edge portions and hem edge portions surrounding said woven portion.
- 3. The article of claim 2, wherein said textile has a border within said selvage, and a central area, said border surrounds at least a substantial portion of said central area.
- 4. The article of claim 3, wherein said border has a first color, and a central area within said border, said central area having a second color.
- 5. The article of claim 4, wherein said first color is a dark-color border and said second color is a light color.
- 6. The article of claim 3, wherein said border is selected from the class of rectangular shape, circular shape, oval shape, square shape, and irregular shape.
- 7. The article of claim  $\beta$ , wherein said border is solid or a pattern.
- 8. The article of claim 7, wherein said pattern is selected from the class consisting of stripes, dots, names, silhouettes of sport players, animal shapes, corporate logos, or university mascots.

- 9. The article of claim 1, wherein said textile has fiber loops and said loops are sheared and bloomed.
- 10. The article of claim 3, wherein said area is selected from the class of rectangular shape, circular shape, oval shape, square shape, and irregular shape.
- 11. The article of claim 3, wherein said impression is in said central area.
- 12. The article of claim 3, wherein said textile has on its other side a light color border and a dark color central area within said border.
- 13. The article of claim 3, wherein said graphic impression is in said central area and is screened printed, imaged dyed, digital imaged, or heat transferred.
- 14. The article of claim 1, wherein said textile is selected from the class of towels, robes, bath mats, aprons, baby bibs and hot-plate mittens.
- 15. The article of claim 14 wherein said towels are selected from the class of a bath towel, beach towel, kitchen towel, or a sport towel.
- 16. The method of making a printed textile article comprising: providing a two-sided multicolor Dobby woven fibers textile, and transferring a graphic impression on said textile.
- 17. The method of claim 16, wherein said transferring is by screen printing, image dyeing, digital imaging, or heat transferring.

- 18. The method of claim 16, wherein said textile has a border and a central area within said border, said transferring occurring on said central area.
- 19. The method of claim 18, wherein said textile has a dark color border and a light color central area.
- 20. The method of claim 18, further including the steps of shearing and blooming said textile fibers.